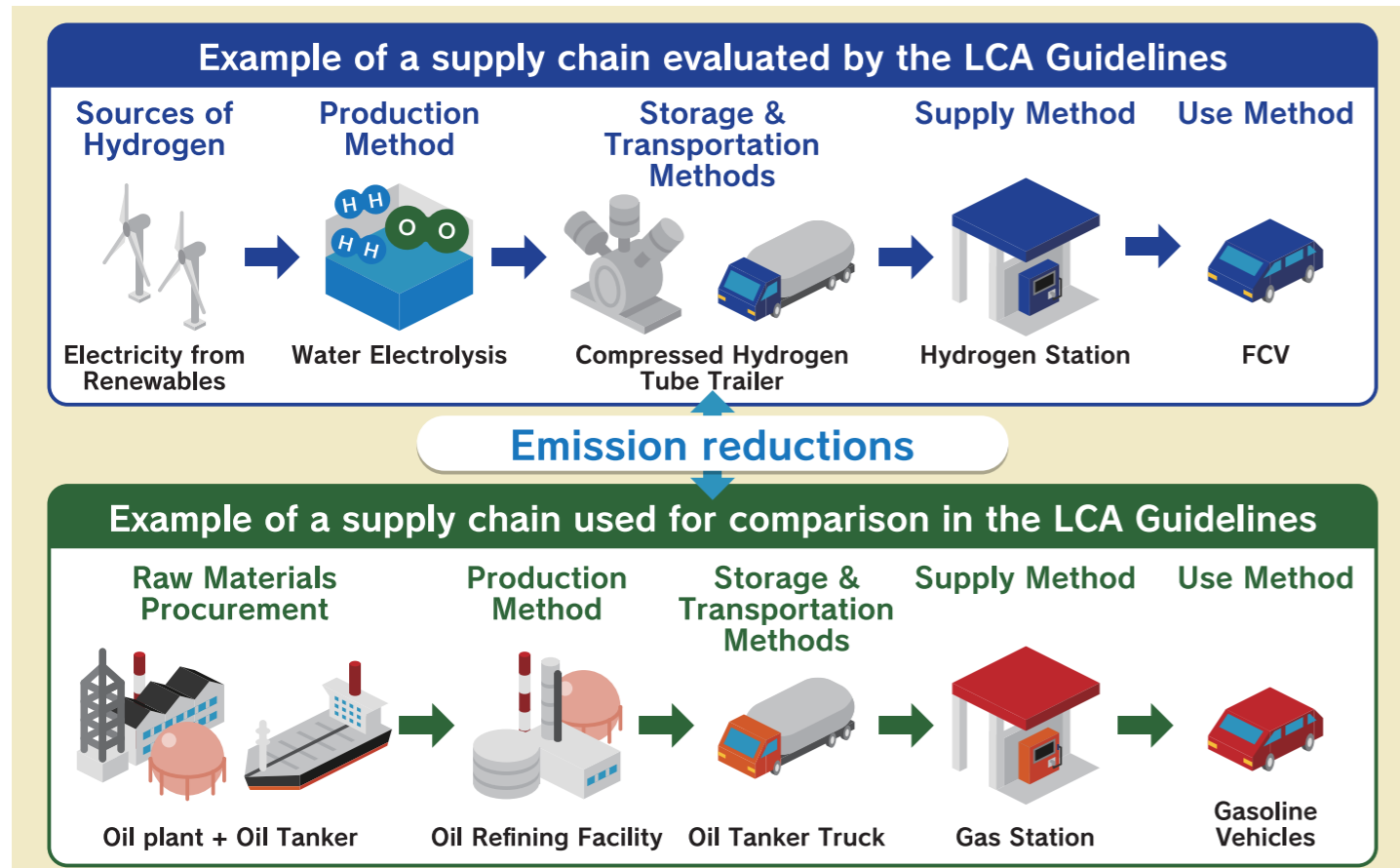


## 4 Tools for supporting operationalization

### I LCA Guidelines

It is crucial to confirm that the use of hydrogen energy contributes to reducing greenhouse gas emissions in the whole supply chain, not only when hydrogen is used as fuel. LCA Guidelines help to calculate greenhouse gas reductions in the supply chain. These reductions are calculated by subtracting the greenhouse gases emitted by a conventional energy supply chain from those emitted by a hydrogen-based supply chain.



### Method of calculating greenhouse gases

$$\text{Volume of Activity} \times \text{Emissions Per Unit} = \text{GHG Emission}$$

- Volume relates to the scale of business
  - Each organization in the supply chain calculates their activity volume based on their expense sheet or design values
- <Example values>
  - Electricity consumption
  - Fuel consumption for transportation
  - Amount of waste products

- Greenhouse gas emissions per unit of activity
  - Use values in publicly available information
- <Example values>
  - Greenhouse gas emissions per 1kWh of electricity
  - Greenhouse gas emissions per 1L of fuel
  - Greenhouse gas emissions per 1t of garbage burned

### II Tool for calculating emission reductions

In order to support the guidelines above, Japan's Ministry of the Environment (MOE) created a tool for calculating greenhouse gas emission reductions in hydrogen supply chains as a part of the Ministry's 2016 project to evaluate and validate CO<sub>2</sub> reductions in hydrogen use. This tool automatically calculates hydrogen supply costs and CO<sub>2</sub> emission reductions in each stage of the hydrogen supply chain: production, transportation, supply, and use. The tool (an Excel file), its manual, and example calculations are available on the MOE website.

<http://www.env.go.jp/earth/ondanka/lca/index.html>

Contact Information: Climate Change Projects Office, Climate Change Policy Division, Global Environment Bureau, Ministry of the Environment  
TEL +81-3-5521-8339



Ministry of the Environment, Government of Japan

# Projects for the Creation of Hydrogen Society

Hydrogen is one of the most important energy sources because it generates electricity and heat without CO<sub>2</sub> through the use of fuel cells. It could even be a lower-carbon energy source when it is produced from renewable energy. There are various projects to utilize hydrogen involving FCVs, FC forklifts, or hydrogen power generation both in and outside of Japan.



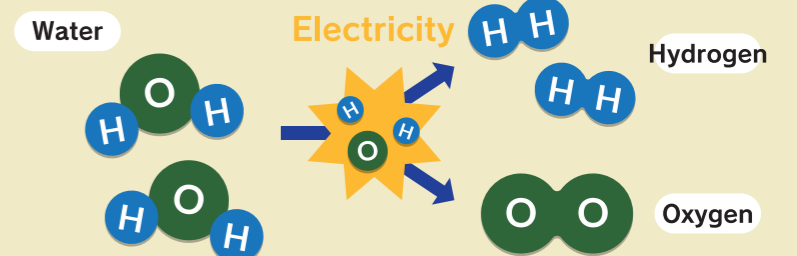
## What is hydrogen?

Hydrogen is the lightest gas on earth and is shown as H<sub>2</sub> in the world of chemistry. When a hydrogen atom, the most abundant chemical substance in the universe, bonds with another hydrogen atom, H<sub>2</sub> is produced. On earth, hydrogen atoms bond with many other elements and exist in the form of chemical compounds such as water or fossil fuels, which makes it possible to produce hydrogen atoms from various kinds of resources. The most common way to produce hydrogen is to electrolyze water (H<sub>2</sub>O), thereby generating hydrogen (H<sub>2</sub>) and oxygen (O<sub>2</sub>).

### Water electrolysis

By electrolyzing water

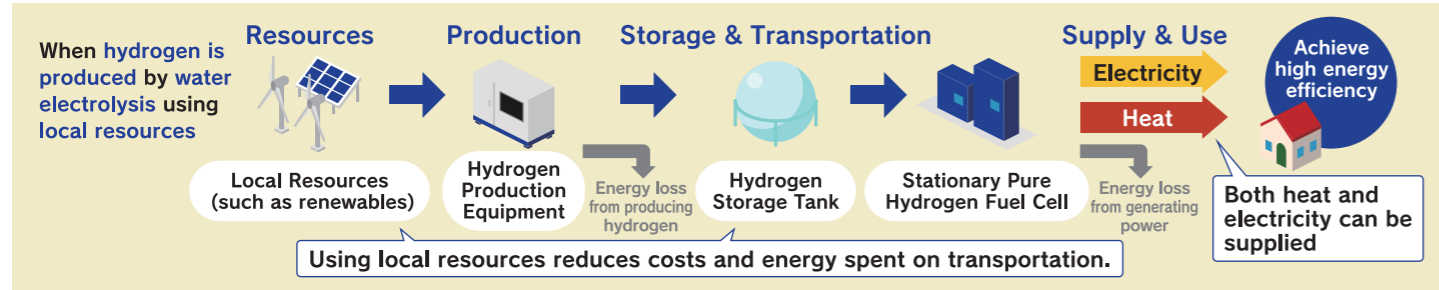
Hydrogen and oxygen are produced



# Benefits of using hydrogen as energy

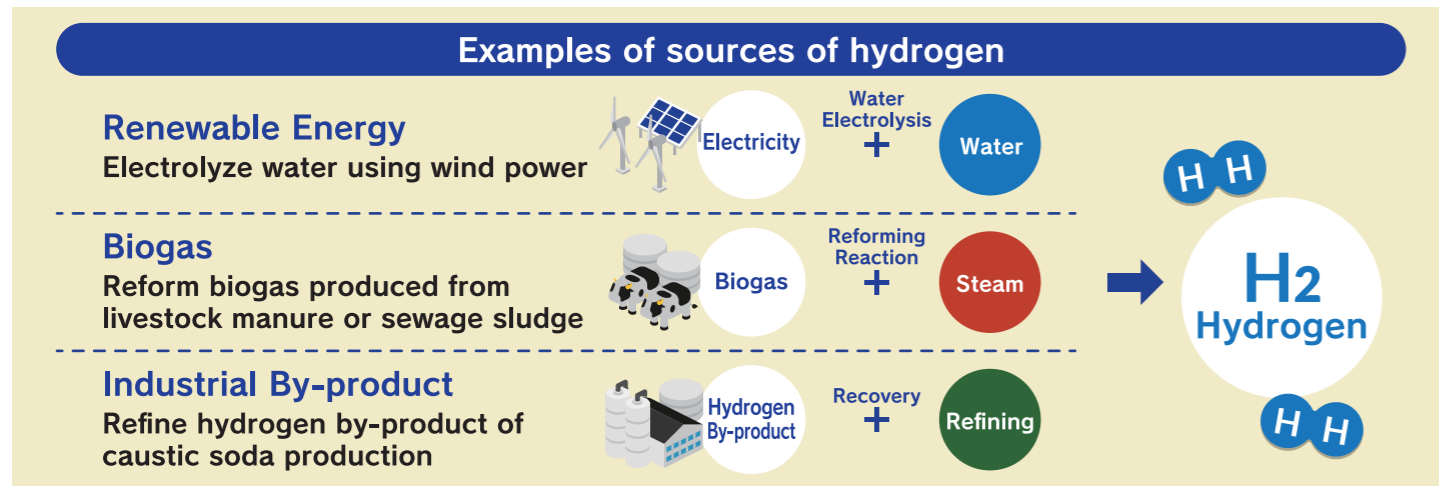
## I Reduce the amount of energy consumption

Fuel cells, which produce electricity by reacting hydrogen with oxygen, can achieve even greater energy efficiency when the reaction's by-product heat is also used, leading to a reduction in energy consumption.



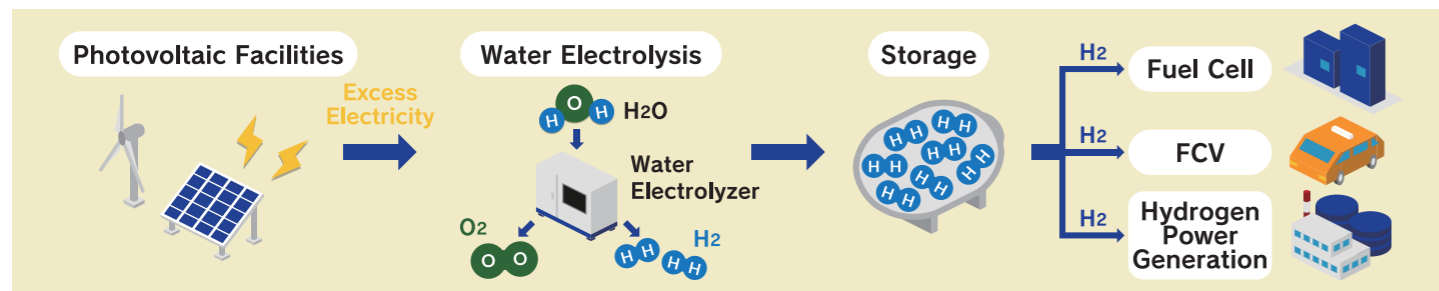
## II Decarbonize fuels

Although the amount of CO<sub>2</sub> emitted in hydrogen production varies depending on the sources of hydrogen, hydrogen can contribute to the decarbonization of fuels since no CO<sub>2</sub> is emitted when it is used.



## III Promote the use of renewable energy

Since renewables are unstable, mechanisms to store excess electricity or supply it when there is a shortage are needed. Hydrogen is one such mechanism because it can store energy for a long period of time.



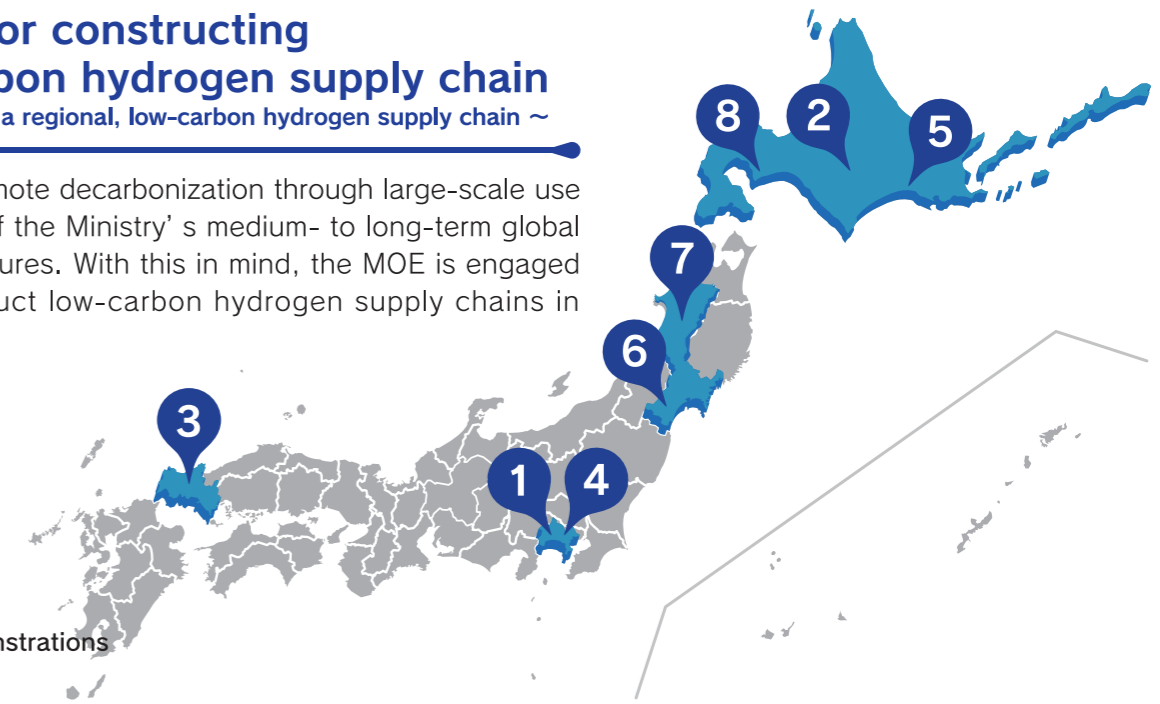
The MOE is engaged in projects to lead the efficient use of regional domestic energy to contribute to large-scale CO<sub>2</sub> reductions and local revitalization.

	Program (fiscal 2019)	Project
1	Projects for constructing a low-carbon hydrogen supply chain	■ Promoting a hydrogen-based society through the use of renewable energy (Demonstrating a regional, low-carbon hydrogen supply chain)
2	Support for adoption of low-carbon hydrogen technologies	■ Using renewable energy-based hydrogen to promote the decarbonization of community infrastructure ■ Development of Self-sustained & Decentralized Hydrogen Energy System
3	Support for development of low-carbon hydrogen technologies	■ Low-carbon Technology Research and Development Program ■ Feasibility Study on FC Vessel Technology
4	Tools for supporting operationalization	■ Promoting a hydrogen-based society through the use of renewable energy (Evaluation and validation of CO <sub>2</sub> emissions reduction in hydrogen use)

# 1 Projects for constructing a low-carbon hydrogen supply chain

~ Demonstrating a regional, low-carbon hydrogen supply chain ~

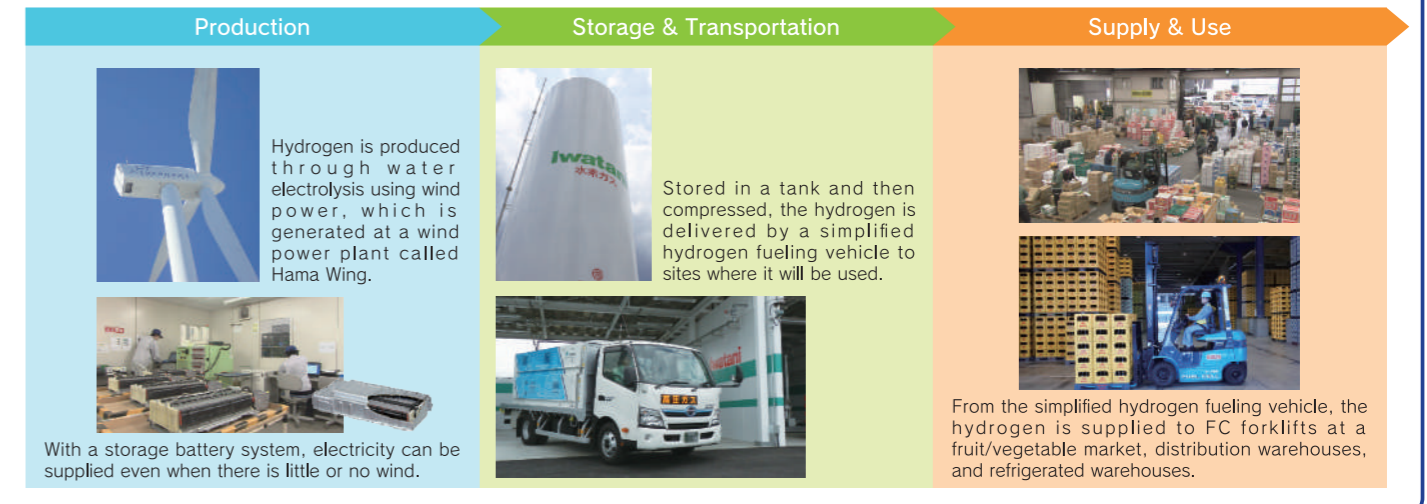
The MOE aims to promote decarbonization through large-scale use of hydrogen as part of the Ministry's medium- to long-term global warming countermeasures. With this in mind, the MOE is engaged in projects to construct low-carbon hydrogen supply chains in various regions.



■ Prefectures of demonstrations (as of June 2019)

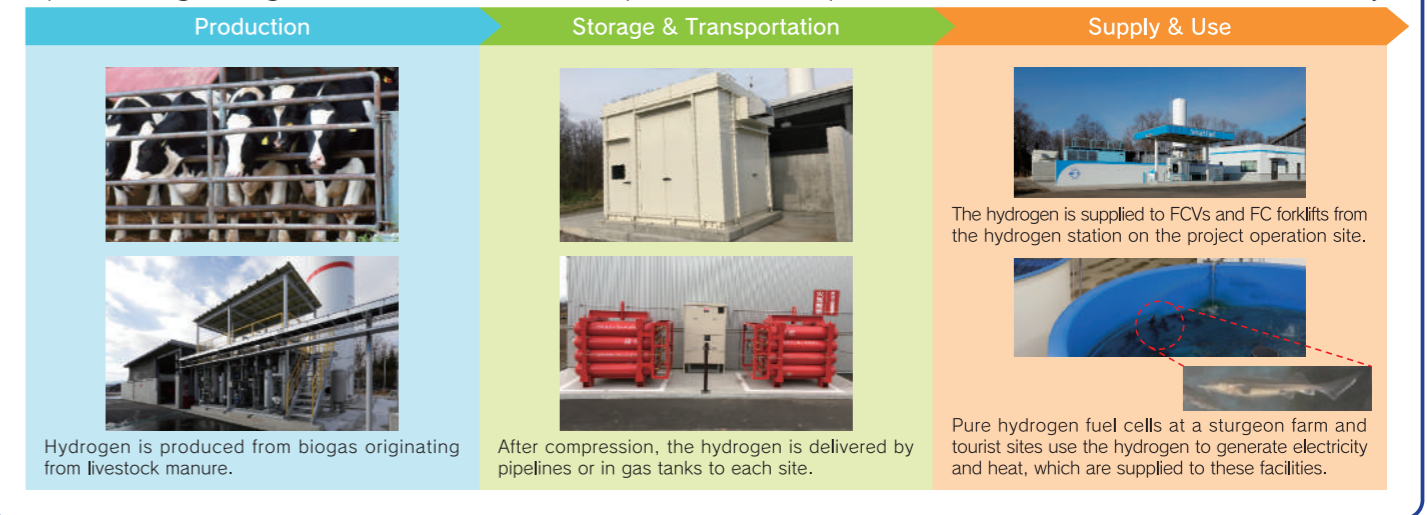
## 1 A hydrogen-station free direct supply of renewable hydrogen to fuel cell forklifts

■ PJ Name/Introduction of fuel cell forklift at Keihin Coast Area and demonstration of clean hydrogen utilization model construction ■ Demonstration: Keihin Coast Area ■ Primary partner: Toyota Motor Corp. ■ Municipalities: Kanagawa Prefecture, Yokohama City, and Kawasaki City



## 2 Beyond dairy products: hydrogen production from livestock manure

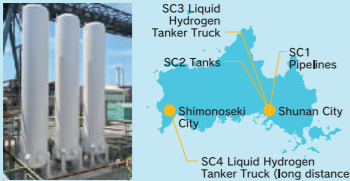
■ PJ Name/The Hydrogen Energy Supply Chain Demonstration Project from Livestock Manure ■ Demonstration: Shikaoi Town and Obihiro City, Hokkaido ■ Primary partner: Air Water Inc. ■ Strategic partners: Kajima Corp., Nippon Steel Pipeline & Engineering Co., Ltd., and Air Products Japan K.K. ■ Municipalities: Hokkaido, Shikaoi Town, and Obihiro City








### 3 Making use of byproduct hydrogen with various transportation means

■PJ Name/Project to build a model of regional cooperation and local energy production/consumption using high purity waste hydrogen from caustic soda production ■Demonstration:Shunan City and Shimonoseki City, Yamaguchi Prefecture ■Primary partner:Tokuyama Corp. ■Strategic partners:Tosoh Corp., Yamaguchi Prefecture, Shunan City, and Shimonoseki City

Production	Storage & Transportation	Supply & Use
 <p>Hydrogen is effectively collected using buffer drums and pipelines that connect companies. The gas is then utilized in 4 different supply chains (SCs) using distinct hydrogen-delivery systems.</p>	<p><b>SC1</b> The hydrogen is delivered to a nearby swimming club from a caustic soda plant through pipelines.</p> <p><b>SC2</b> The hydrogen is compressed and delivered to a roadside station in tanks.</p> <p><b>SC3</b> The hydrogen gas is liquefied, and then transported to a hydrogen station in Shunan by tanker truck.</p> <p><b>SC4</b> After being liquefied, the hydrogen is transported over a long distance and delivered to a refueling facility in Shimonoseki by tanker truck.</p>	<p>The hydrogen is used to supply electricity and heat produced with a pure hydrogen fuel cell at the swimming club.</p> <p>A pure hydrogen fuel cell at the roadside station supplies electricity and heat using the hydrogen for this facility.</p> <p>The hydrogen is supplied to FCVs, FC forklifts, and a pure hydrogen fuel cell. The fuel cell supplies electricity and heat.</p>




### 4 A hydrogen hotel running on used plastics

■PJ Name/Low-carbon hydrogen demonstration project of waste plastics regional circular model ■Demonstration:Kawasaki City, Kanagawa Prefecture ■Primary partner:Showa Denko K.K. ■Municipality:Kawasaki City

Production	Storage & Transportation	Supply & Use
 <p>Hydrogen is produced from plastic waste.</p>	 <p>The hydrogen produced at the Showa Denko Kawasaki Plant is transported to the sites where it will be used by pipeline or using a compressed hydrogen tube trailer.</p>	 <p>The hydrogen is used to generate electricity and heat with a pure hydrogen fuel cell at a hotel.</p> <p>It is also supplied to FCVs at a hydrogen station.</p>




### 5 Boosting regional renewable potential: hydrogen production from small-hydro power

■PJ Name/Expanding the use of hydrogen produced from a small hydropower plant and establishing a hydrogen utilization model suitable for the local characteristics of Hokkaido ■Demonstration:Shiranuka Town and Kushiro City, Hokkaido ■Primary partner:Toshiba Energy Systems & Solutions Corp. ■Strategic partner:Iwatani Corp. ■Municipalities:Hokkaido, Kushiro City, and Shiranuka Town

Production	Storage & Transportation	Supply & Use
 <p>Hydrogen is produced by electrolyzing water with electricity generated by a small-scale hydropower plant.</p>	 <p>Stored in a tank and then compressed, the hydrogen is delivered in high-pressure gas tanks to sites where it will be used.</p>	 <p>The gas is supplied to a pure hydrogen fuel cell installed at a heated indoor swimming pool, and then used as electricity and heat.</p>




### 6 Safe delivery of renewable hydrogen to households using hydrogen-absorbing alloy cartridge

■PJ Name/Project to demonstrate a low-carbon hydrogen supply chain using fuel cells and the existing logistics network in Tomiya, Miyagi Prefecture ■Demonstration:Tomiya City, Miyagi Prefecture ■Primary partner:Hitachi, Ltd. ■Strategic partners:Marubeni Corp., Miyagi Coop., and Tomiya City

Production	Storage & Transportation	Supply & Use
 <p>Hydrogen is produced by solar power in Tomiya.</p>	 <p>The hydrogen is stored in hydrogen-absorbing alloys and transported to the sites. Taking advantage of the existing logistics network of Miyagi Coop., this delivery also involves the delivery of other goods.</p>	 <p>The hydrogen is supplied through hydrogen-absorbing alloy cartridges.</p> <p>The hydrogen is used as electricity and heat produced with a pure hydrogen fuel cell installed at a store.</p>




### 7 Making use of existing infrastructure: mixing renewable hydrogen with town gas

■PJ Name/Project to demonstrate the production of hydrogen from electrolysis using wind power, as well as the supply and use of hydrogen mixed with municipal natural gas ■Demonstration:Noshiro City, Akita Prefecture ■Primary partner:NTT Data Institute of Management Consulting, Inc. ■Strategic partner:Dainichi Machine and Engineering Co., Ltd. ■Municipality:Noshiro City

Production	Storage & Transportation	Supply & Use
 <p>Hydrogen is produced using electricity generated by a wind power plant in Noshiro, Akita.</p>	 <p>After being mixed with a gas similar to town gas, the hydrogen is temporarily stored in gas holders or tanks. The hydrogen-mixed gas is then supplied through gas pipelines to the sites where it will be used.</p>	 <p>The gas mixture is used in stoves and other commercially available gas devices in model homes to demonstrate the devices' compatibility with the gas.</p>

### 8 Renewable hydrogen delivery with hydrogen-absorbing alloy tank and effective heat utilization

■PJ Name/Project to demonstrate a low-pressure hydrogen delivery system to promote hydrogen use in buildings and city infrastructure ■Demonstration:Muroran City, Hokkaido ■Primary partner:Taisei Corp. ■Strategic partners:Muroran City, Kyushu University, Muroran Institute of Technology, Tomoe Shokai Co., Ltd., The Japan Steel Works Ltd., and Kita Koudensha Corp.

Production	Storage & Transportation	Supply & Use
 <p>This project uses electricity generated by wind power facilities in Muroran, Hokkaido, to produce hydrogen.</p>	 <p>The hydrogen is stored in a portable hydrogen-absorbing alloy tank and then transported by delivery vehicle. At the sites where it is used, the hydrogen is stored in a stationary hydrogen-absorbing alloy.</p>	 <p>A pure hydrogen fuel cell at a hot spring facility generates electricity and heat from the hydrogen. Exhaust heat at the facility is utilized to extract the hydrogen from the alloy.</p>



## 2 Support for adoption of low-carbon hydrogen technologies

The MOE renewable-energy-based hydrogen infrastructure, as well as hydrogen mobility, to promote low-carbon hydrogen.

### Support for Hydrogen Mobility

The MOE supports the introduction of FC buses and FC forklifts, the popularization of which is expected to contribute a reduction in the mobility sector. Both of them are equipped with an emergency power supply function.

#### FC Forklift / FC Bus

R&D End User

- Supported R&D of a FC forklift for its potential to reduce costs and its improvement of energy efficiency and durability, leading to its commercialization in 2016.
- Supports the introduction of forklifts, which boast both environmental friendliness and convenience (about 3 min. of refilling time).
- Supported R&D of a FC bus for the improvement of its power performance, reliability and durability, leading to its commercialization in 2017.
- Supports the introduction of the FC buses, which boast both environmental friendliness and comfort.



Courtesy of Toyota Industries Corp.



Courtesy of Toyota Motor Corp.

Column

#### Example of Fuel Cell Bus Utilization

When Chiba Prefecture, Japan was struck by the typhoon in 2019, fuel cell bus successfully supplied electricity as an emergency power source.



Courtesy of Toyota Motor Corp.

Fuel cell bus supplied electricity to home appliances and mobile phones

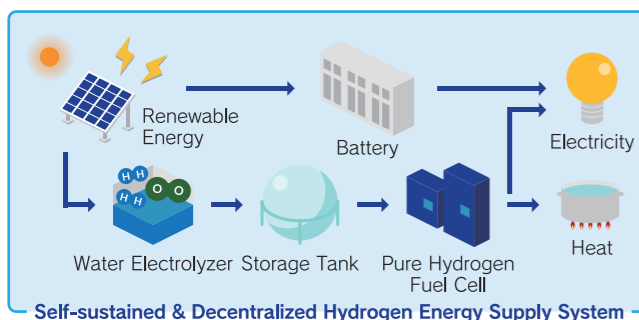
### Support for Hydrogen Infrastructure

The MOE subsidizes hydrogen stations that supply hydrogen to FCVs, and decentralized hydrogen energy systems that supply power and heat. These systems allow self-sustained energy supply in times of disaster, and reduce the loss of energy in transmission and distribution.

#### Self-sustained & Decentralized Hydrogen Energy Supply System

End User

- Supports the introduction of hydrogen energy supply systems, which consist of a battery, a water electrolyzer, or hydrogen storage tank.
- Aims to develop renewable energy storage and use models with hydrogen, which can accommodate different regional circumstances.



Self-sustained & Decentralized Hydrogen Energy Supply System

e.g.

Hydrogen-based Autonomous Energy Supply System "H<sub>2</sub>One"



Courtesy of Toshiba Energy Systems & Solutions Corp.

Column

#### Example of Stationary Fuel Cell Utilization

When Hokkaido Eastern Iburi earthquake occurred in 2018, the self-sustain function of stationary fuel cell worked successfully. It also supplied electricity to the facilities with using fuel cell vehicles and fuel cell forklifts.



Courtesy of Environmental Conservation Center of Shikaoi Town

Stationary Fuel Cell kept the breeding facility operation

## 3 Support for development of low-carbon hydrogen technologies

The MOE supports the development of low-carbon hydrogen technologies for a large scale CO<sub>2</sub> reduction.

### Development of Hydrogen Storage Technologies

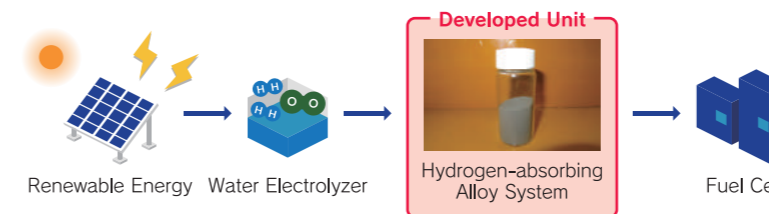
The MOE supports the development of safe and cost-efficient hydrogen storage technologies.

#### Hydrogen-absorbing Alloy

R&D

Developed a hydrogen-absorbing alloy, which allows for low-pressure, high-density hydrogen storage, for a cost reduction, and improved its absorption and emission efficiency.

- Primary partner: Nasu Denki-Tekko Co., LTD
- Implementation from fiscal 2017



Column

#### Benefits of Hydrogen-absorbing Alloys

A hydrogen-absorbing alloy can store hydrogen and allow for its handy carrying.



The alloy can be carried by hand. No special tool or qualification is required.

Loading of hydrogen-absorbing alloy cartridges

Courtesy of Hitachi, Ltd.

### Development of Hydrogen Usage Technologies

The MOE supports the development of hydrogen mobility for decarbonizing transportation.

#### Stationary FC

R&D

Developed a control system for connected multiple 100kW units, for the downsizing of the stationary FC, and improvements of its durability and power output.

- Primary partner: Toshiba Energy Systems & Solutions Corporation
- Implementation from fiscal 2018



Courtesy of Toshiba Energy Systems & Solutions Corp.

#### FC Vessel

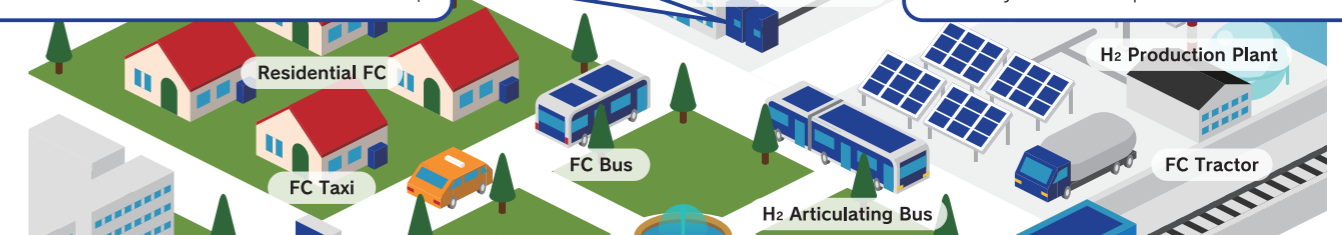
R&D

Developed a water- and salt-proof FC unit for vessels, and demonstrated at sea.

- Primary partner: Toda Corporation
- Implementation from fiscal 2014 to fiscal 2015



Courtesy of Toda Corp.



#### FC Truck

R&D

Tested a FC truck's basic performances and practicality, and demonstrated on public roads for its mass production.

- Primary partner: Tokyo R&D Co., Ltd.
- Implementation from fiscal 2016



Courtesy of Tokyo R&D Co., Ltd.

#### FC Garbage Truck

R&D

Developed an FC garbage truck, tested its basic performances, and identified optimal uses in actual garbage collection.

- Primary partner: Flat Field Co., Ltd.
- Implementation from fiscal 2015 to 2017



Courtesy of Flat Field Co., Ltd.