

## **Cleaner Production (CP)**

Change: from end of pipe technology (EP)
to environmentally sound production
technology with low emission (CP)

(Case-1) SOx reduction in a steel works in Kitakyushu

1970 SOx emission 27, 575 ton/y 1990 607 ton/y Measuresfuel conversion42%energy/material saving32%EP equipments25%



## Achievements in Greening Production Process

Emission ratio per electric power generation (1980)

Japan Ave. of 5 advanced countries
SOx 1.0 8.0 g/Kwh
NOx 0.69 3.5 g/Kwh

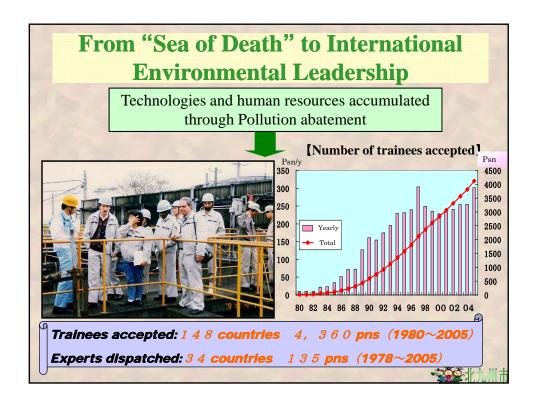
Energy consumption per unit GDP

 Japan
 USA
 Germany
 China

 1980
 105
 380
 197
 2,558
 TOE/million US\$

 2001
 92
 253
 130
 827
 TOE/million US\$





Cooperation with Dalian, China		
1979	Friendship-City concluded by Kitakyushu and Dalian	
1993	Technical Exchange Seminar held in Dalian	
1993	"Environment-Specific Zone" proposed to Chinese government by KITA	
1994	"Dalian Environmental Demonstration Zone Project" authorized as an important policy by Chinese government	
1996	Demonstration Zone Project decided as an ODA project, and Environmental Exchange Seminar was held	
1996-2000	Study on the Demonstration Zone Project conducted	
2000~	Transfer of CP technologies (8.5 billion yen in total) Includes: electric furnace (1.84 billion), cement-mill (1.38 billion), process improvement at a dye-production plant (1.52 billion), etc.	





1997	Environmental Cooperation Network of Asian Cities established	
1997-2001	Seminar on CP Technologies for Small Enterprises held in Ho Chi Minh, Vietnam	
2001-2004	River Environmental Improvement Project conducted in Semarang, Indonesia	
2000	Cooperation for regional environmental improvement in Cebu, the Philippines, focusing or introduction of CP technologies	
2002	Study on appropriate waste management system conducted in Surabaya, Indonesia and Chongqing, China	
2003	Cooperation for regional environmental improvement in Cebu, the Philippines, focusing o domestic wastewater treatment	
$2004\sim$	Garbage composting project conducted in Surabaya, Indonesia	
Tech	nical guidance at a Tofu plant in Guidance on monitoring technologies in Cebu, the Philippines	

## River Beautification Model Project in Semarang, Indonesia

A river in Semarang has been polluted by many Tofu industries. KITA Environmental Cooperation Center was asked to cooperate in recovering environmental quality in the river. The Project was conducted by many stake-holders, including universities, NGOs, private industries and public administration.

A river polluted by waste water from a Tofu industry



Technical instruction at a Tofu industry











