# Mercury Technology Bulletin Series:



# Achieving mercury-free emissions through fuel conversion from coal to LPG

# Background

In some countries, coal combustion for heating purposes during the winter is a common practice. This results not only in the emission of carbon dioxide  $(CO_2)$  from households and buildings that contributes to global warming, but also emissions of mercury which is contained in trace amounts in coal. Burning coal leads to the emission of various atmospheric pollutants, causing a serious aggravation of air pollution.

Although this particular source of mercury emission is not listed in Annex D of the Minamata Convention and therefore is out of the scope of Article 8, it is nevertheless an important issue that has been identified as a priority by some countries and requires action to alleviate air pollution and hence protect human health and the environment from mercury's negative impacts. This flyer introduces a technology, as exemplified with a project in Mongolia conducted by the Ministry of the Environment Japan, that can be utilized for the reduction of atmospheric emissions of air pollutants.

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### Air pollution in Ulaanbaatar, Mongolia



Summer

Winter

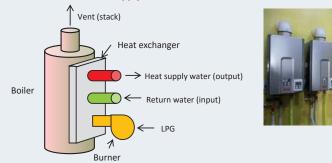
# Overview of the Technology

In Mongolia, a large amount of coal is used for heating during winter. In addition, apartment complexes, public facilities such as schools, and commercial buildings use heat water supplied by coal-fired Heat Only Boilers (HOBs) in central heating systems. Combustion of coal in HOBs produces large amounts of air pollutants such as dust causing serious urban air pollution. Previous efforts to improve HOBs led to the effective reduction of coal consumption and air pollutant emissions.

To further improve the technology and reduce air pollution, the fuel will be converted from coal to liquefied petroleum gas (LPG) to provide centralized heating through boilers and gas water heaters.

## LPG-fired hot water supply boiler

#### Gas water heaters





Fuel conversion from coal to LPG increases the calorie per fuel weight. It also improves the combustion efficiency of the boiler, thereby reducing  $CO_2$  emissions. Furthermore, since LPG contains no sulfur and ash, it achieves a co-benefit for nearly zero emission of air pollutant, such as SOx (sulfur oxides) and dust.

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# Advantages/Strengths

# Co-benefits of simultaneous reduction of CO<sub>2</sub> and air pollutants

A major advantage of this technology is that by converting the fuel from coal to LPG, co-benefits can be achieved whereby  $CO_2$  emissions are reduced in addition to significant reductions in air pollutant emissions. Since LPG contains no heavy metals (mercury, selenium, etc.), their emissions also become zero along with dust.

- CO<sub>2</sub> emission : over 30% reduced
- NOx emission : over 50% reduced
- SOx emission : almost zero
- PM (dust) emission : almost zero

# Co-benefits of improving operation procedures

LPG is supplied automatically from an outdoor storage tank, not necessary for manual fueling operations. The system ignites rapidly by pressing a switch and automatically controls the temperature of the heat water supply, meaning there is almost no manual labor required during operation.

Gas leaks are monitored 24 hours a day with detectors, and fire alarms are installed as safety measures.





# Applicability

It is estimated over 1,000 HOBs are still in operation in Mongolia. Reducing coal consumption through the introduction of Japanese LPG-fired boilers and hot water heaters leads to emission reductions of heavy metals contained in coal such as mercury and selenium. Depending on the availability of funding sources, this kind of technical cooperation is possible in countries other than Mongolia, and improvements can be carried out incrementally through different means of cooperation.

# **Further Reading**

MOEJ Press Release "Results of the 14<sup>th</sup> Japan-Mongolia Environmental Policy Dialogue" (https://www.env.go.jp/en/headline/2577.html)

- Institute for Global Environmental Strategies (IGES) "Workshop on the Joint Crediting Mechanism (JCM)" (https://www.iges.or.jp/en/climate-energy/mm/20151110\_1.html)
- Carbon market express, Project Details
- (https://www.carbon-markets.go.jp/eng/en\_column/en\_energy\_efficiency/1780/)

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