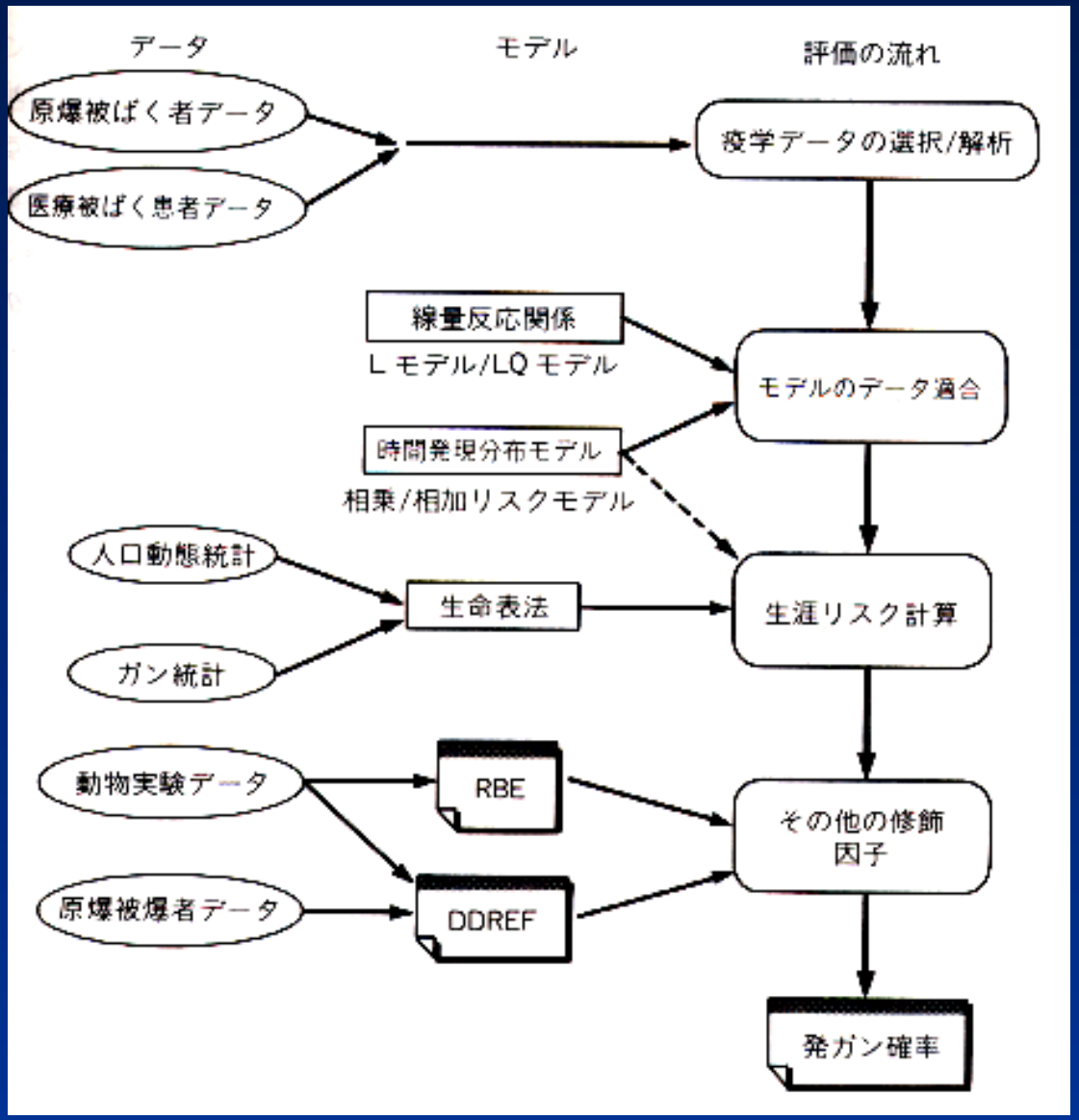生涯ガン発生確率の評価プロセス